

**Amendments to the Specification:**

Please replace the paragraph beginning at page 7, line 6 of the Preliminary Amendment filed on December 16, 2002, with the following redlined paragraph:

A replaceable wear liner according to the present invention is shaped as thin-walled circular cylinder, although other cylindrical shapes are within the scope of the invention. The outside diameter of a wear liner according to the present invention is slightly undersize compared to the inside diameter of the cylindrical pressure chamber or liner holder of a high-pressure press 3.

Please replace the paragraph beginning at page 7, line 11 of the Preliminary Amendment filed on December 16, 2002, with the following redlined paragraph:

The wear liner 1 shown in Figure 2 is inserted in the cylindrical pressure chamber 2. Once placed inside the cylindrical pressure chamber 2 the wear liner is fixed in place by the application of an excess radial pressure. This is carried out by closing the press 3 and applying a pre-calculated excess pressure to the wear liner inside the press 3, as shown schematically by letter "P" in Figure 3. This plastically deforms the wear liner leaving it with a residual compressive stress that acts as a radial pre-stress against the high pressures generated in use inside the press 3.

Please replace the paragraph beginning at page 7, line 18 of the Preliminary Amendment filed on December 16, 2002, with the following redlined paragraph:

The wear liner 1 is put in place inside the cylindrical pressure chamber 2 inside the press 3. Two end caps 5, 6 are placed in position at either end of the wear liner. The end caps 5, 6 are each equipped with a temporary sealing means in the form of temporary undersize end cap seals 7, 8 which fit inside the ends of the wear liner 1. The inside diameter of the wear liner is undersize when first fitted, which means that the end cap seals 7, 8 have to be of a slightly smaller diameter than seals for normal service. When the end caps 5, 6 have been positioned, pressure may be applied inside the wear liner, by means of fluid under pressure

supplied by an external pressure source delivered by means such as a pipe (not shown) arranged to pass through an end cap 5, 6.

Please replace the paragraph beginning at page 8, line 8 of the Preliminary Amendment filed on December 16, 2002, with the following redlined paragraph:

One or both end caps 5, 6 with seals 7, 8 of the high pressure press 3 are removed, depending on the type of press 3. A milling cutter 9 or other type of cutting, milling or grinding tool is arranged to be lowered into the wear liner 1 as shown in Figure 5.